

Name.....Class.....

**447/2**  
**POWER MECHANICS**  
**Paper 2**  
**DECEMBER 2021**  
**2 ½ hours**

**BUNAMFAN CLUSTER EXAMINATION 2021**  
**Kenya Certificate of Secondary Education**  
**POWER MECHANICS**  
**Paper 2**  
**(PRACTICAL)**  
**2 ½ hours**

**Instructions to candidates**

- (a) Write your name and index number in the spaces provided above.
- (b) Sign and write the date of examination in the spaces provided above.
- (c) There are **TEN** stations in this examination.
- (d) Candidates are allowed **15 minutes** at each station
- (e) At each station, candidates are not allowed to either review the previous stations' work or read instruction for other stations
- (f) Attempt **ALL** exercises in each station
- (g) All dimensions are in millimeters unless otherwise stated.

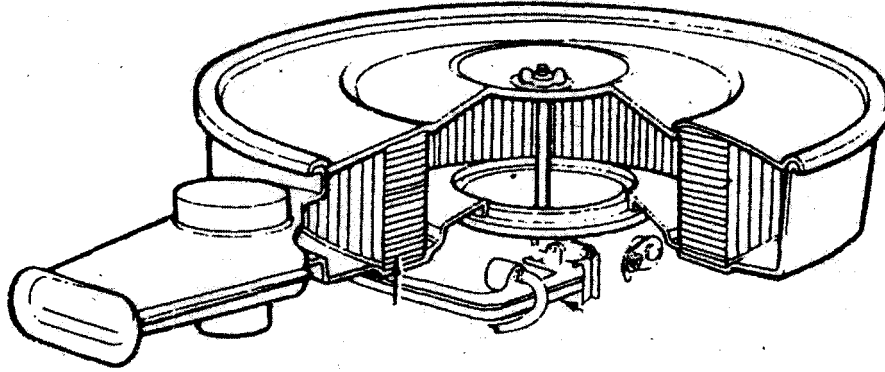
**For examiner's use only**

<b>Stations</b>	1	2	3	4	5	6	7	8	9	10	<b>Total</b>
<b>Marks</b>											

*This paper consists of 7 printed pages. Candidates should check the question paper to ascertain that all the pages are printed as indicated and that no questions are missing*

## STATION I

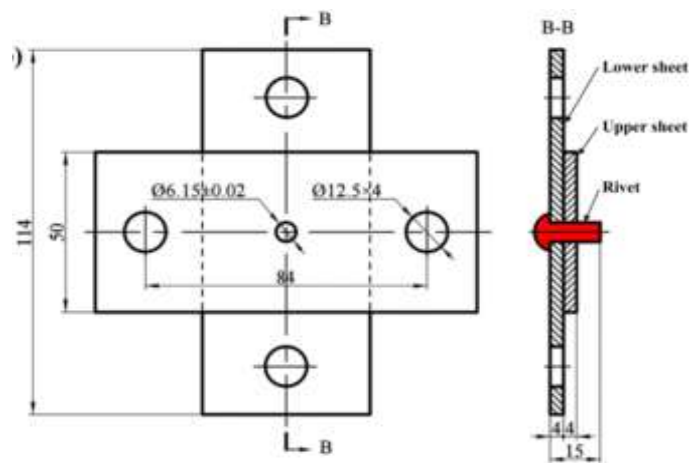
The **figure** below shows a truncated air cleaner assembly. On the drawing paper provided, sketch in good proportion the exploded view of the assembly and label **four** parts. (10 marks)



## STATION 2

### INSTRUCTIONS:

Use the tools, equipment and materials provided to make the template shown in the figure below.



(10 marks)

### STATION 3

- (a) Demonstrate to the examiner how to test the cylinder head provided for warpage. (4 marks)
- (b) For the piston provided determine:
- (i) taper;
  - (ii) ovality .

**STATION 4**

Change the wheel marked on the vehicle provided.  
Let the examiner check your work

**STATION 5**

Using the measuring tools provided, take and record each of the measurements

listed below:

(a) Valve:	(i) length	
	<b>PART AND MEASUREMENT REQUIRED</b>	<b>READING</b>
	(ii) margin width	
	(iii) stem diameter	_____
	(iv) head diameter	_____
		_____
		_____

(b) Valve spring free length \_\_\_\_\_

(c) Piston ring: \_\_\_\_\_

(i) free gap

(ii) width \_\_\_\_\_

(iii) working gap \_\_\_\_\_

(10 marks)

**STATION 6**

Using the tools provided, determine the compression ratio of the given engine. Take the clearance volume to be 30 c.c.

(10 marks)

### STATION7

From the vehicle parts labelled **F, G, H, J** and **K**. For each part, identify **one** defect, state **two** Possible effects and complete the table below. (10marks)

<b>PART</b>	<b>NAME</b>	<b>DEFECT</b>	<b>EFFECTS</b>
F			
G			
H			
J			
K			

### STATION 8

Using the tools, materials and components provided, connect the starting circuit of a vehicle. (10 marks)

## **STATION 9**

For the tyre provided:

- (a) Identify and record the following:
  - (i) Maximum load
  - (ii) Maximum inflation limit
  - (iii) Type of construction
  
  - (iv) Tyre size
  - (v) Rim size
  - (vi) Date of manufacture

- (b) Identify the defect at the section marked X and state one possible cause of the defect.



DEFECT.....

***I***

POSSIBLE CAUSE .....

(2 marks)

(c) Demonstrate to the examiner how to measure the following:

(i) inside diameter

.....

(ii) height

.....

(iii) width

.....

(iv) tread depth

(v) tread width

(5 marks)

### STATION 10

(a) Using the multicylinder engine provided, demonstrate to the examiner how to identify the misfiring cylinder. (6 marks)

(b) State:

(i) **Two** possible causes of the misfiring in (a) above. (2 marks)

(ii) How each cause in (b) (i) above is determined. (2 marks)